



Spare Parts Catalogue

PFAFF 331; 333

PFAFF INDUSTRIEMASCHINEN GMBH KAISERSLAUTERN

Preface

This parts catalogue contains front parts, arm parts and cylinder bed parts for the Pfaff 331-33, accessory parts for Pfaff machines 331 and 333, organizational parts for Pfaff machines 331, 333 C, 331-4, 331-4-525 and 333-4, and special varieties of these machines.

All component parts are illustrated in groups compiled according to their disposition in the machine.

Underlined part numbers signify assemblies made up of several component parts.

A numerical index of all parts listed is included on the last pages of this catalogue. This index lists also the respective illustration page numbers.

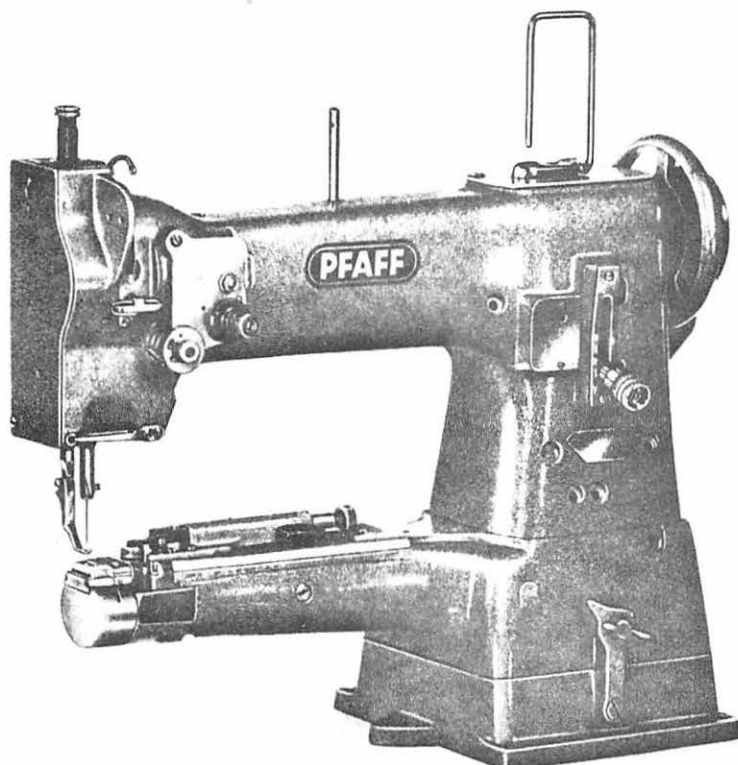
For special organizational parts, such as feed dogs and needle plates, which are not listed in this catalogue, please refer to the Attachment Catalogue.

Part number changes will be published on correction sheets.

Subject to alterations in design.

January 1964

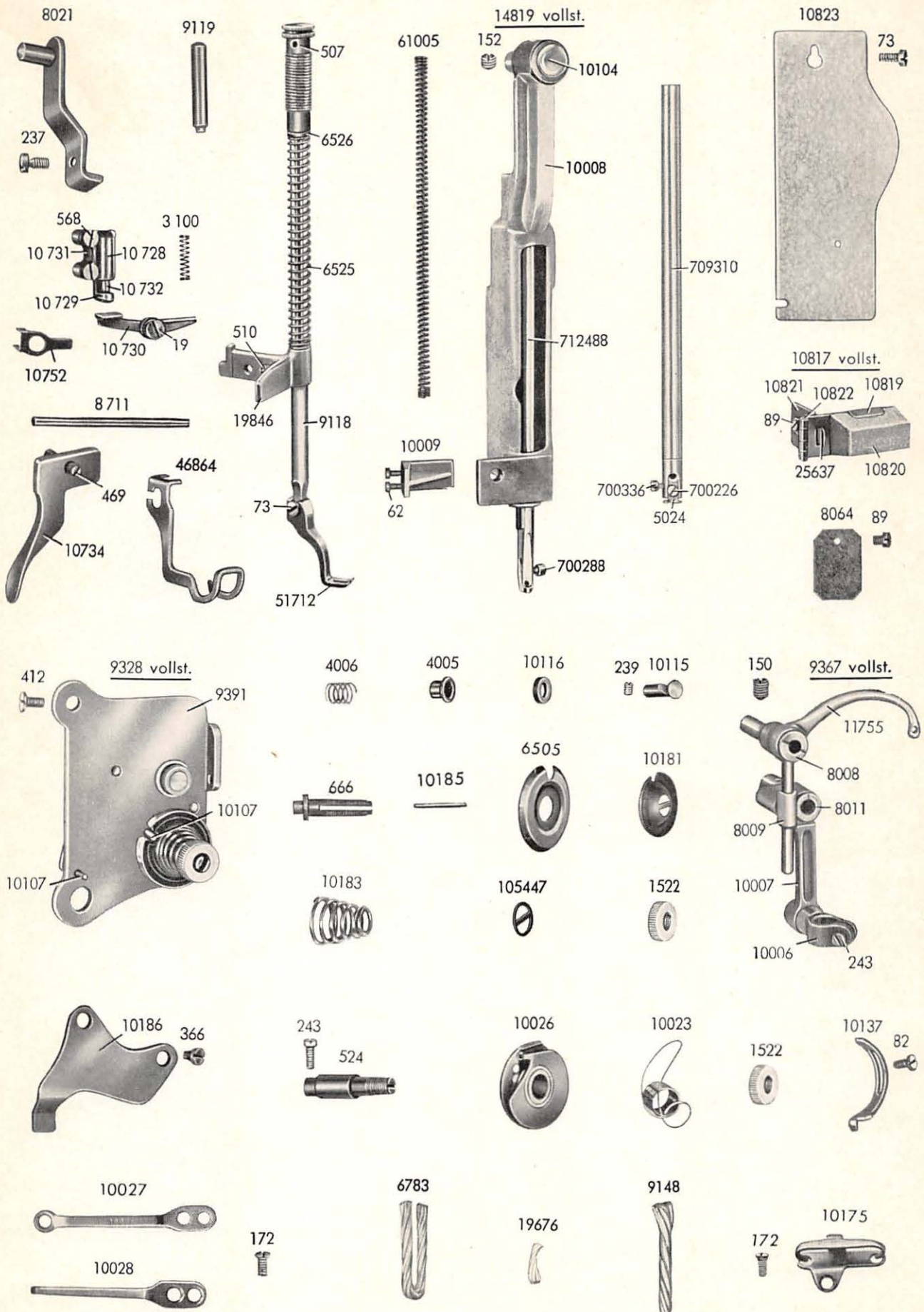
**PFAFF INDUSTRIEMASCHINEN GMBH
KAISERSLAUTERN**



Single-Needle Cylinder-Bed Sewing Machines

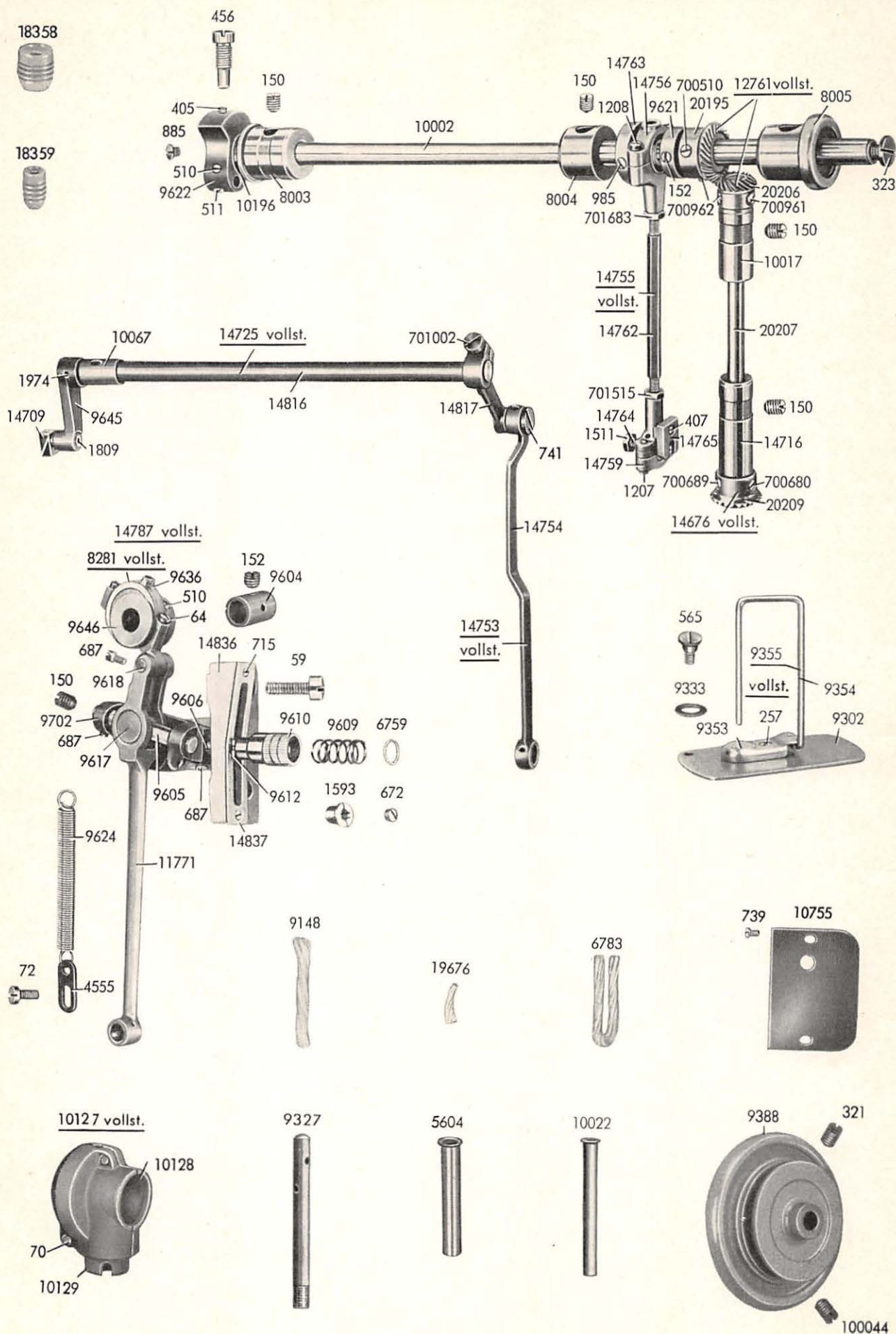
- PFAFF 331-33** Single-needle, cylinder-bed sewing machine organized with compound feed, bevel-gear-driven horizontal rotary hook (moving counter-clockwise), sleeve take-up, mechanical tension release, and spring-return feed regulator. Machine sews forward and reverse.
- PFAFF 331-4** Same as Pfaff 331-33, but organized with roller presser.
- PFAFF 331-4-525** Same as Pfaff 331-4, but organized with snap-back edge guide and horizontal trimmer with 1:2 cutting action driven by an eccentric from above.
- PFAFF 333-4** Same as Pfaff 331-4, but without needle feed.

Piezas del cabezal



- 19 Hinge screw for No. 10730
- 62 Fastening screw for No. 10009
- 73 Fastening screw for Nos. 10823; 46864; 51712
- 82 Fastening screw for No. 10137
- 89 Fastening screw for Nos. 8064; 10817; 25637
- 150 Fastening screw for No. 8008
- 152 Fastening screw for No. 10104
- 172 Fastening screw for Nos. 10027; 10028; 10175
- 700226 Fastening screw for No. 5024
- 700228 Needle set screw for No. 712488
- 237 Fastening screw for No. 8021
- 239 Fastening screw for No. 10115
- 243 Fastening screw for No. 524 and binding screw for No. 10006
- 700336 Needle set screw for No. 709310
- 366 Fastening screw for No. 10186
- 412 Fastening screw for No. 9328
- 469 Hinge screw for No. 10734
- 507 Pressure regulating screw
- 510 Fastening screw for No. 19846
- 524 Stud, threaded, for No. 10026
- 568 Fastening screw for Nos. 10728; 10731
- 666 Tension stud for No. 9328
- 1522 Nut for Nos. 524; 666
- 3100 Pressure spring for No. 10728
- 4005 Thread retainer sleeve for No. 9328
- 4006 Pressure spring for No. 9328
- 5024 Thread guide for No. 709310
- 6505 Tension disc for No. 9328
- 6525 Presser bar spring, outer (Models A & B)
- 6526 Washer for No. 6525
- 6783 Cotton wick, $2\frac{1}{16}$ " long, for No. 8008
- 8008 Hinge stud for No. 11755
- 8009 Driving stud for No. 11755 (Models A & B)
- 8011 Hinge stud for No. 10007
- 8021 Lifting bracket link for No. 19846
- 8064 Take-up lever oil pad
- 8711 Tension release plunger for No. 9328
- 9118 Presser bar
- 9119 Presser bar spring stop pin for No. 61005
- 9148 Cotton wick, $2\frac{3}{8}$ " long, for No. 8011
- 709310 Needle bar, obsolete (replaced by No. 712488)
- 9328 Thread tension (Models A & B), complete, consisting of Nos. 239; 366; 666; 1522; 4005; 4006; 6505; 9391; 10107; 10115; 10116; 10181; 10183; 10185; 10186; 105447
- 9367 Take-up lever (Models A & B), complete, consisting of Nos. 8008; 8009; 8011; 10006; 10007; 11755
- 9391 Tension bracket for No. 9328
- 10006 Needle bar connecting stud, with set screw No. 243
- 10007 Needle bar connecting link
- 10008 Needle bar frame
- 10009 Position bracket for No. 10008
- 10023 Thread check spring (Models A & B)
- 10026 Thread controller disc
- 10027 Thread guide, back section
- 10028 Thread guide, front section
- 10104 Hinge stud for No. 10008
- 10107 Position pin for Nos. 6505; 10026; 10181
- 10115 Thread retainer stud for No. 9328
- 10116 Thread retainer stud collar for No. 9328
- 10137 Stop for No. 10023
- 10175 Thread guide, upper
- 10181 Tension release washer for No. 9328
- 10183 Tension spring (Models A & B)
- 10185 Tension release pin
- 10186 Tension release plate
- 10728 Pressure spring receptacle for No. 10731
- 10729 Tension release plunger for No. 10731
- 10730 Tension release lever for No. 10731
- 10731 Lifting bracket guide for No. 10729
- 10732 Pin, spring-loaded, for No. 3100
- 10734 Presser bar lifter (Models A & B)
- 10752 Stop for No. 10730
- 10817 Thread lubricator, complete, consisting of Nos. 10819; 10820; 10821; 10822
- 10819 Oil pad holder for No. 10817
- 10820 Oil pad for No. 10819
- 10821 Hinge for No. 10817
- 10822 Hinge pin for No. 10821
- 10823 Face plate
- 11755 Take-up lever (Models A & B)
- 712488 Needle bar with set screw No. 700288
- 14819 Needle bar frame, complete, consisting of Nos. 10008; 10104; 712488
- 19676 Cotton wick, $\frac{1}{16}$ " long, for Nos. 8009; 10006
- 19846 Presser bar lifting bracket, with set screw No. 510
- 25637 Leaf spring for No. 10821
- 46864 Finger guard
- 51712 Presser foot (subcl. -33/1 & -33/2)
- 61005 Presser bar spring, inner
- 105447 Washer for No. 10183

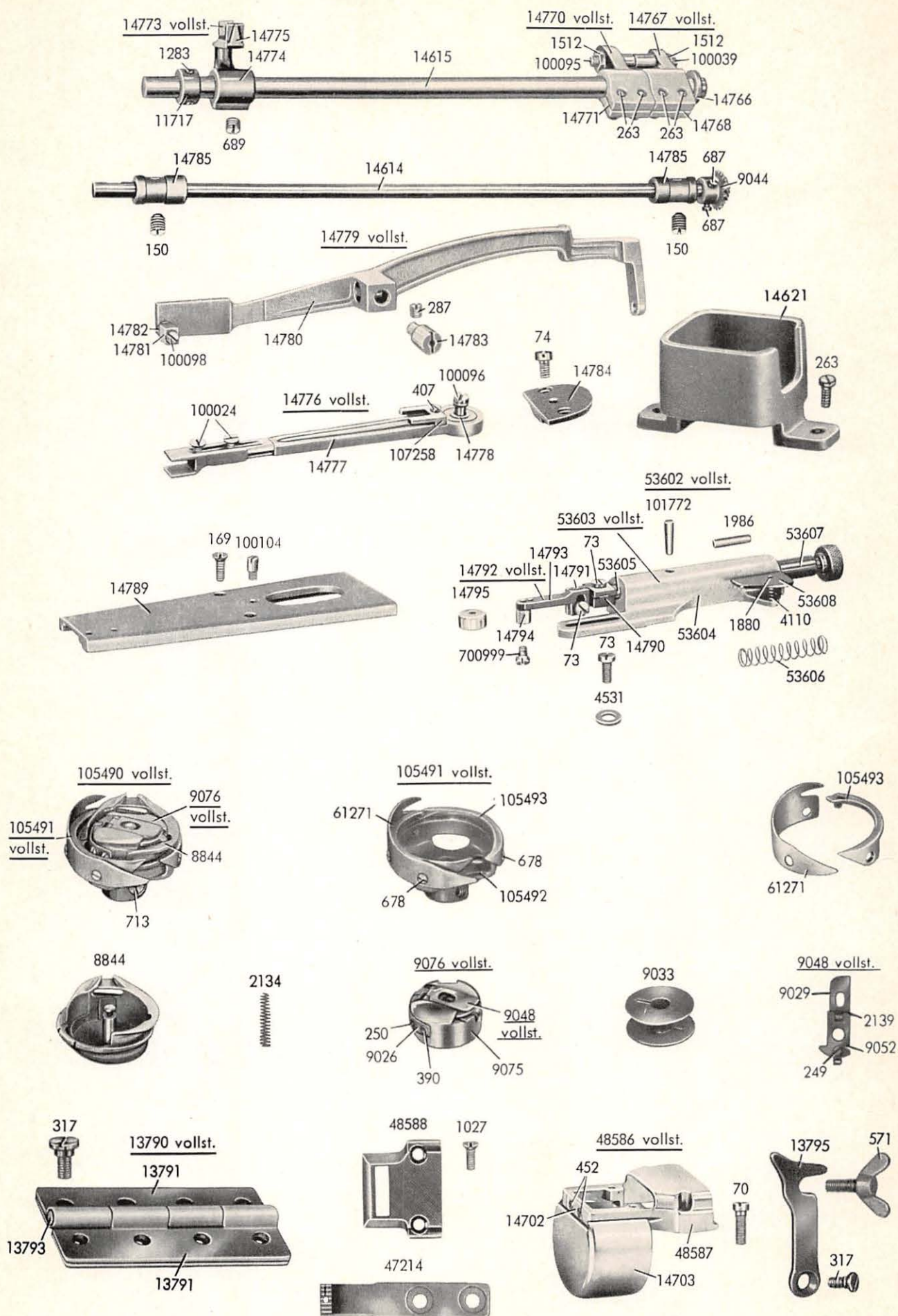
Piezas del brazo



- 59 Fastening screw for No. 14836
- 64 Fastening screw for the cap of No. 9636
- 70 Fastening screw for No. 10127
- 72 Fastening screw for No. 4555
- 150 Fastening screw for Nos. 8003; 8004; 10017; 14716 and end screw for No. 9605
- 152 Fastening screw for Nos. 9604; 9621
- 257 Fastening screw for No. 9355
- 321 Fastening screw for No. 9388
- 323 End screw for No. 10002
- 405 Fastening screw for No. 9622
- 407 Fastening screw for No. 14765
- 456 Fastening screw for No. 9622
- 510 Fastening screw for No. 9646 and for No. 8011 (see Section I)
- 700510 Fastening screw for No. 20195
- 511 Fastening screw for No. 8011 (see Section I)
- 565 Fastening screw for No. 9302
- 672 End screw for No. 1593
- 700680 Fastening screw for No. 20209
- 687 Fastening screw for Nos. 9605; 9606; 9618
- 700689 Fastening screw for No. 20209
- 715 Fastening screw for No. 14837
- 739 Fastening screw for No. 10755
- 741 Hinge screw for Nos. 14754; 14817
- 885 End screw, front, for No. 10002
- 700961 Fastening screw for No. 20206
- 700962 Fastening screw for Nos. 20195; 20206
- 985 Fastening screw for No. 14763
- 701002 Binding screw for No. 14817
- 1207 Fastening screw for the cap of No. 14759
- 1208 Fastening screw for the cap of No. 14756
- 1511 Nut for No. 14764
- 701515 Nut for No. 14762
- 1593 Nut for No. 9610 (standard version)
- 701683 Nut (left-hand thread) for No. 14762
- 1809 Slide block stud for No. 9645
- 1974 Positioning pin for No. 9645
- 4555 Spring suspension plate
- 5604 Oil tube, 2" long, for No. 14716
- 6759 Washer for No. 9609
- 6783 Cotton wick, 4" long, for No. 9605
- 8003 Arm shaft bushing, front, with oil wick No. 12199
- 8004 Arm shaft bushing, center
- 8005 Arm shaft bushing, rear, with oil wick No. 12199
- 8281 Feed driving eccentric sleeve, complete, consisting of Nos. 9636; 9646
- 9148 Cotton wick, 2 3/8" long, for No. 18358
- 9302 Top cover
- 9327 Thread guide
- 9333 Spring washer for No. 565
- 9353 Spool holder base for No. 9355
- 9354 Spool holder wire for No. 9353
- 9355 Spool holder, complete, consisting of Nos. 9353; 9354
- 9388 Balance wheel (Models A & B) Standard version
- 9604 Feed regulator bearing bracket bushing for No. 14836
- 9605 Feed regulator stud
- 9606 Feed regulator lever stud
- 9609 Retaining spring for No. 9610
- 9610 Feed regulator knob
- 9612 Feed regulator lever stud
- 9617 Feed regulator hinge stud
- 9618 Hinge stud for No. 11771
- 9621 Collar, with set screw No. 152
- 9622 Needle bar crank, with set screws Nos. 405; 456; 510; 511
- 9624 Tension spring for No. 9702
- 9636 Feed driving eccentric sleeve, with set screw No. 64 (preferably order No. 8281, complete)
- 9645 Needle bar frame shaft crank, front
- 9646 Feed driving eccentric, with set screw No. 510 (preferably order No. 8281, complete)
- 9702 Feed regulator
- 10002 Arm shaft
- 10017 Vertical shaft bushing, upper
- 10022 Oil tube, 2 1/4" long, for No. 14785 (see Section III)
- 10067 Needle bar frame shaft bushing
- 10127 Bevel gear case, complete, consisting of Nos. 70; 10128; 10129
- 10128 Bevel gear case section
- 10129 Bevel gear case section, with threaded borehole
- 10196 Friction washer for No. 8003
- 10755 Arm cover, front
- 11771 Feed driving connection
- 12761 Bevel gear assembly, complete, consisting of Nos. 20195; 20206
- 14676 Bevel gear assembly, complete, consisting of Nos. 9044; 20209
- 14709 Slide block for No. 9645
- 14716 Vertical shaft bushing, lower
- 14725 Needle bar frame shaft, complete, consisting of Nos. 1809; 1974; 9645; 14709; 14816
- 14753 Needle bar frame shaft connection, complete, consisting of Nos. 741; 14754; 14817
- 14754 Needle bar frame shaft connection
- 14755 Feed lifting connection, complete, consisting of Nos. 407; 1511; 701515; 701683; 14756; 14759; 14762; 14763; 14764; 14765
- 14756 Connecting rod joint, upper, with set screw No. 1208, for No. 14755 (preferably order together with No. 14763, pre-assembled)
- 14759 Connecting rod joint, lower, with set screw No. 1207, for No. 14755 (preferably order together with No. 14764, pre-assembled)
- 14762 Feed lifting connection for No. 14755
- 14763 Feed lifting eccentric, with set screw No. 985 (preferably order together with No. 14756, pre-assembled)
- 14764 Ball screw stud for No. 14759 (preferably order together with No. 14759, pre-assembled)
- 14765 Guide fork for No. 14764
- 14787 Feed regulator, complete, consisting of Nos. 152; 672; 687; 715; 1593; 6759; 9604; 9605; 9606; 9609; 9610; 9612; 9617; 9618; 9636; 9646; 9702; 11771; 14836; 14837
- 14815 Arm (not ill.)
- 14816 Needle bar frame shaft
- 14817 Needle bar frame shaft crank, with set screw No. 701002
- 14836 Feed regulator bearing bracket
- 14837 Feed regulator index plate
- 18358 Oil cup for No. 8003
- 18359 Oil cup for No. 8004
- 19676 Cotton wick, 1 3/8" long, for Nos. 9636; 14756
- 20195 Arm shaft bevel gear, with set screws Nos. 700510; 700962
- 20206 Vertical shaft bevel gear, upper, with set screws Nos. 700961; 700962
- 20207 Vertical shaft
- 20209 Vertical shaft bevel gear, lower, with set screws Nos. 700680; 700689
- 100044 Fastening screw for No. 9388

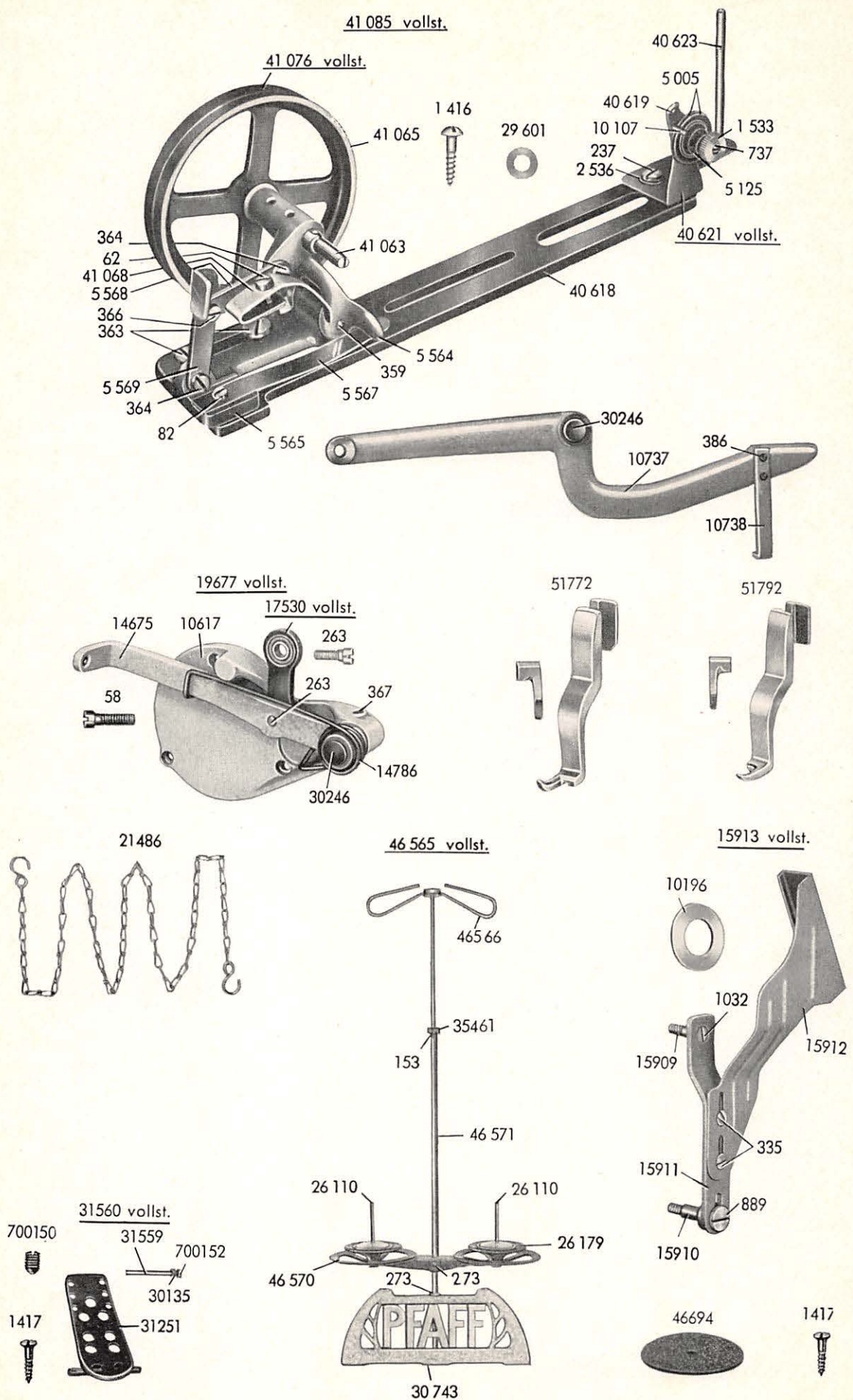


Piezas del brazo de la cama



- 70** Fastening screw for No. 48586
73 Fastening screw for Nos. 14790; 14791; 14792; 53602
74 Fastening screw for No. 14784
150 Fastening screw for No. 14785
169 Fastening screw for No. 14789
249 Stop screw for No. 9052
250 Regulating screw for No. 9026
263 Fastening screw for No. 14621 and binding screw for Nos. 14768; 14771
287 Fastening screw for No. 14783
317 Fastening screw for Nos. 14790; 13795
390 Fastening screw for No. 9026
407 Fastening screw for No. 107258
452 Fastening screw for No. 14702
571 Wing screw for No. 13795
678 Fastening screw for Nos. 61271; 105493
687 Fastening screw for No. 9044
689 Fastening screw for No. 14774
713 Fastening screw for No. 105490
700999 Hinge screw for Nos. 14794; 14795
1027 Fastening screw for Nos. 48588; 48590
1283 Fastening screw for No. 11717
1512 Nut for Nos. 100039; 100095
1880 Stop pin for No. 53608
1986 Hinge pin for No. 53608
2134 Pressure spring for No. 9048
2139 Hinge pin for No. 9052
4110 Pressure spring for No. 53608
4531 Washer for No. 73
8844 Bobbin case base
9026 Tension spring for No. 9075
9029 Bobbin case latch lever for No. 9048
9033 Bobbin
9044 Hook drive shaft bevel gear, with set screw No. 687
9048 Bobbin case latch, complete, consisting of Nos. 2139; 9029; 9052
9052 Bobbin case latch for No. 9048
9075 Bobbin case cap
9076 Bobbin case cap, complete, consisting of Nos. 249; 250; 390; 2134; 9026; 9048, complete; 9075
11717 Set collar, with set screw No. 1283, for No. 14615
13790 Bed hinge, complete, consisting of Nos. 13791; 13793
13791 Hinge leaf for No. 13790
13793 Hinge stud for No. 13791
13795 Catch
14200 Machine base (not ill.)
14614 Hook drive shaft
14615 Feed rock shaft
14621 Bevel gear case
14702 Bobbin case position finger
14703 Cylinder arm cap for No. 48586
14752 Cylinder arm (not ill.)
14766 Spacer for No. 14615
14767 Feed rock shaft crank, rear, complete, consisting of Nos. 1512; 14768; 100039
14768 Feed rock shaft crank, with set screw No. 263
14770 Needle vibrator crank, complete, consisting of Nos. 1512; 14771; 100095
14771 Needle vibrator crank, with set screw No. 263
14773 Feed rock shaft crank, front, complete, consisting of Nos. 14774; 14775
14774 Feed rock shaft crank, front, with set screw No. 689
14775 Guide fork for Nos. 14774; 14777
14776 Feed bar, complete, consisting of Nos. 407; 14777; 14778; 100024; 100096; 107258
14777 Feed bar
14778 Ball joint (Uniball bearing)
14779 Feed lifting lever, complete, consisting of Nos. 14780; 14781; 14782; 100098
14780 Feed lifting lever
14781 Slide block for Nr. 14779
14782 Spacer for No. 14781
14783 Fulcrum stud for No. 14780
14784 Shaft bearing plate for No. 14776
14785 Hook drive shaft bushing
14789 Cylinder arm top cover
14790 Edge guide holder bracket, fixed, for Nos. 14791; 53605
14791 Edge guide holder bracket, adjustable for No. 14792
14792 Edge guide holder, complete, consisting of Nos. 700999; 14793; 14794
14793 Edge guide holder for No. 14792
14794 Roller, $\frac{9}{32}$ " dia., for No. 14793
14795 Roller, $\frac{9}{16}$ " dia., for No. 14793
47214 Feed dog (subclass -33/1) (specify model on orders)
47215 Feed dog (subclass -33/2) (specify model on orders; not ill.)
48586 Needle plate base, complete, consisting of Nos. 452; 14702; 14703; 48587
48587 Needle plate base
48588 Needle plate for No. 47214 (subclass -33/1)
48590 Needle plate for No. 47215 (subclass -33/2) (not ill.)
53602 Edge guide, snap-back, complete, consisting of No. 14792 complete, 53603 complete, 14795
53603 Edge guide bracket, complete, consisting of Nos. 73; 1986; 4110; 14790; 14791; 53604; 53605; 53606; 53607; 53608; 101772
53604 Bearing bracket for No. 53602
53605 Edge guide holder bracket rod
53606 Pressure spring for No. 53605
53607 Regulating screw
53608 Edge guide release, with stop pin, No. 1880
61271 Thread pull-off flange
100024 Fastening screw for Nos. 47214; 14777
100039 Hinge screw for No. 14768
100095 Hinge screw for No. 14771
100096 Hinge screw for No. 14776
100098 Hinge screw for No. 14781
100104 Guide screw for Nos. 14789; 53602
100202 Fastening screw (3X) for No. 14752 (not ill.)
101772 Guide pin for No. 53605
101824 Positioning pin for No. 14752 (not ill.)
105490 Hook, with bobbin case, complete, consisting of Nos. 713; 8844; 9076 complete; 105491 complete
105491 Hook, complete, consisting of Nos. 678; 61271; 105492; 105493
105492 Hook
105493 Hook gib
107258 Guide fork for No. 14776 (turned by 180 degrees for better presentation)
133451 Fastening screw (1X) for No. 14752 (not ill.)

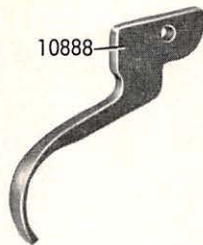
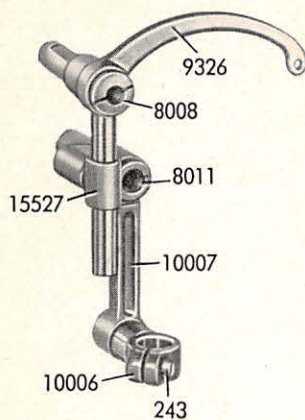
**Accesorios
para la PFAFF 331; 333**



- 58 Fastening screw for No. 10617
- 62 Set screw for No. 41068
- 82 Fastening screw for No. 5567
- 700150 Fastening screw for No. 31559
- 700152 Fastening screw for No. 30135
- 153 Fastening screw for No. 35461
- 237 Fastening screw for No. 40621
- 263 Hinge screw for No. 17530
- 273 Fastening screw for Nos. 30743; 46570
- 335 Fastening screw for No. 15912
- 359 Hinge screw for Nos. 5564; 5565
- 363 Fastening screw for No. 41076
- 364 Fastening screw for Nos. 5568; 5569
- 366 Hinge screw for Nos. 5568; 5569
- 367 Fastening screw for No. 30246
- 386 Fastening screw for No. 10738
- 737 Tension stud for No. 40621
- 889 Fastening screw, lower, for No. 15911
- 1032 Fastening screw, upper, for No. 15911
- 1416 Wood screw for No. 41085
- 1417 Wood screw for Nos. 31560; 46565
- 1533 Nut for No. 737
- 2536 Washer for No. 237
- 5005 Tension disc
- 5125 Tension spring
- 5564 Bobbin winder frame
- 5565 Bobbin winder frame base
- 5567 Bobbin winder frame spring
- 5568 Bobbin winder stop latch trip lever for Nos. 5564; 5569
- 5569 Bobbin winder thumb lever for No. 5568
- 10107 Position pin for No. 5005
- 10196 Friction washer for No. 8005 (if required)
- 10617 Arm cover
- 10737 Lifting lever
- 10738 Lifting lever lifting bracket for No. 10737
- 14675 Connection lever for No. 17530
- 14786 Torsion spring for No. 14675
- 15909 Stud, threaded, upper, for No. 15911
- 15910 Stud, threaded, lower, for No. 15911
- 15911 Belt guard bracket
- 15912 Belt guard
- 15913 Belt guard, complete, consisting of Nos. 335; 889; 1032; 10196; 15909; 15910; 15911; 15912
- 17530 Ball joint connection, complete, consisting of No. 17531 Connection No. 20346 Ball joint
- 19677 Lifting lever link assembly, complete, consisting of Nos. 263; 367; 10617; 14675; 14786; 17530, complete; 30246
- 21486 Chain for Nos. 14675; 31560
- 26110 Spool pin for No. 46565
- 26179 Spool disc
- 29601 Washer for No. 1416
- 30135 Set collar, with set screw No. 700152, for No. 31559
- 30246 Hinge stud for Nos. 10737; 14675
- 30743 Thread unwinder base
- 31251 Treadle, narrow, for No. 31560
- 31559 Chain suspension stud for No. 31560
- 31560 Treadle, narrow, complete, consisting of Nos. 700150; 30135; 31251; 31559
- 35461 Set collar, with set screw No. 153, for No. 46571
- 40618 Bobbin winder base for No. 41085
- 40619 Bobbin winder tension bracket for No. 40621
- 40621 Bobbin winder tension bracket, complete, consisting of Nos. 737; 1533; 5005; 5125; 10107; 40619; 40623
- 40623 Spool pin
- 41063 Bobbin winder spindle
- 41065 Bobbin winder pulley
- 41068 Bobbin winder stop latch
- 41076 Bobbin winder, complete, consisting of Nos. 62; 82; 359; 364; 366; 5564; 5565; 5567; 5568; 5569; 41063; 41065; 41068
- 41085 Bobbin winder, table model, complete, consisting of Nos. 237; 363; 2536; 40618; 40621, complete; 41076, complete
- 46565 Thread unwinder, complete, consisting of Nos. 273; 26110; 26179; 30743; 35461; 46566; 46570; 46571; 46694
- 46566 Thread guide
- 46570 Spool rest for No. 46565
- 46571 Spool rest rod for No. 46565
- 46694 Spool pin washer (foam rubber) for No. 46565
- 51772 Edge stitcher, right (Pfaff 331-33)
- 51792 Edge stitcher, left (Pfaff 331-33)

V

**Piezas suplementarias
PFAFF 331 C; 333 C
PFAFF 331-4**

9366 vollst.

10633

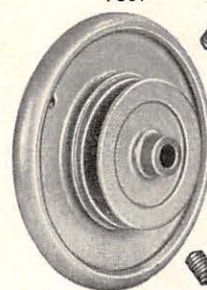


10937

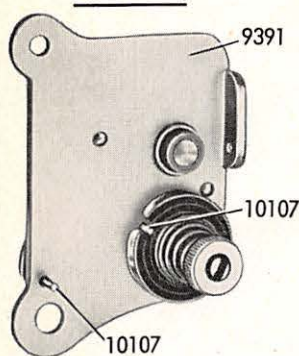


9389

321



100044

9652 vollst.

4006



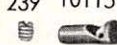
4005



10116



239 10115



666

10185

6505



10181



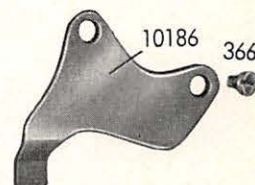
10184



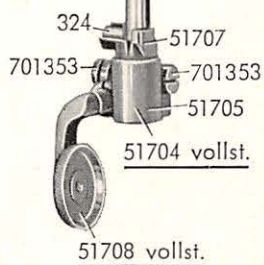
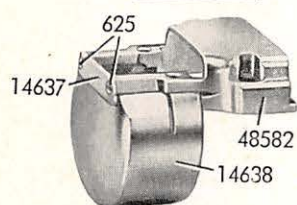
105447



1522



PFAFF 331-4

48581 vollst.

25874



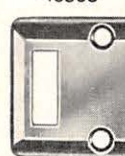
25873



100168



48583



47211



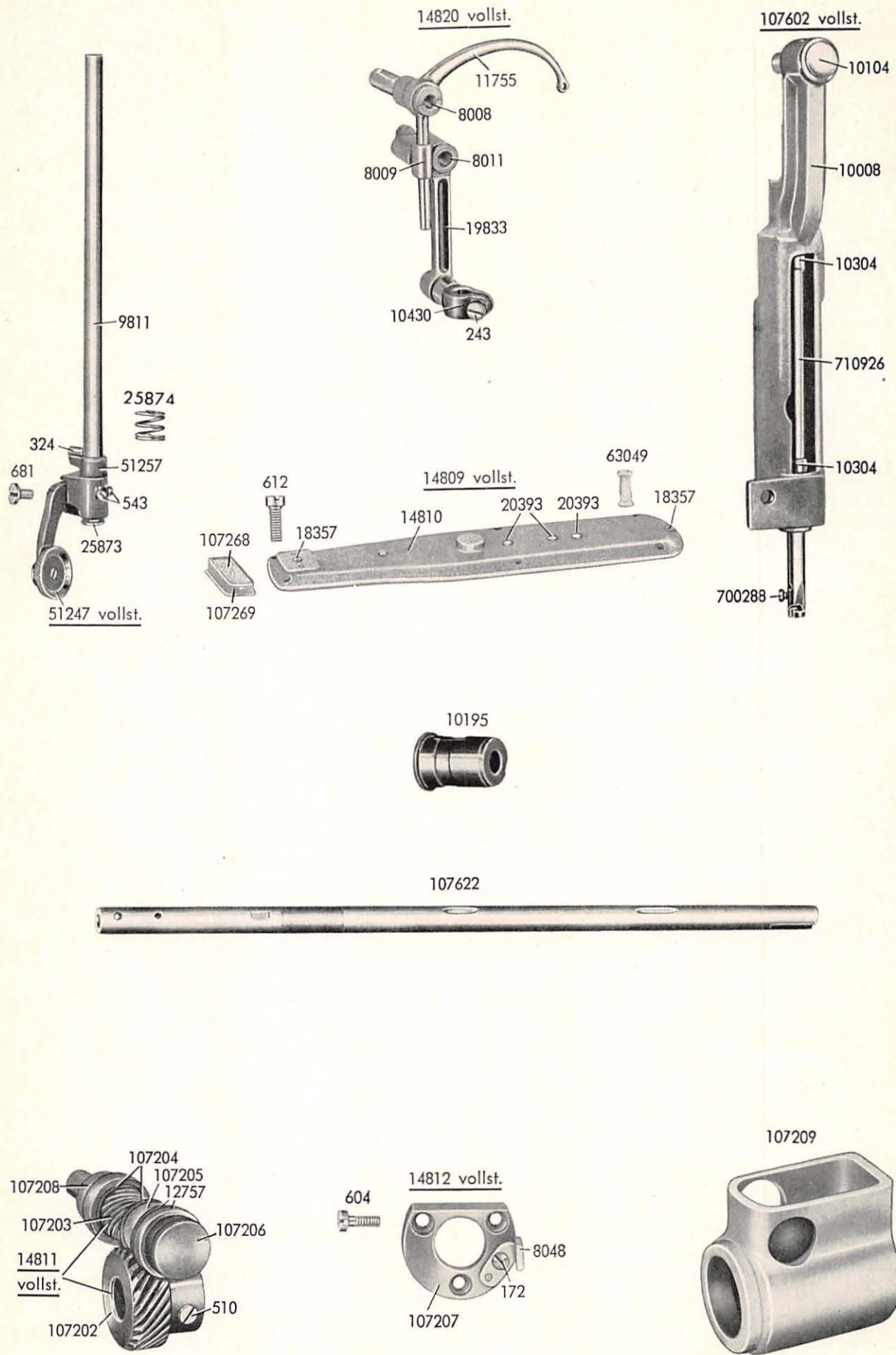
239 Fastening screw for No. 10115	9652 Thread tension, complete, consisting of Nos. 239; 366; 666; 1522; 4005; 4006; 6505; 9391; 10107; 10115; 10116; 10181; 10184; 10185; 10186; 105447
243 Binding screw for No. 10006	
321 Fastening screw for No. 9389	10006 Needle bar connecting stud, with set screw No. 243
366 Fastening screw for No. 10186	10007 Needle bar connecting link
666 Tension stud for No. 9652	10107 Position pin for No. 6505; 10181
1522 Nut for No. 666	10115 Thread retainer stud for No. 9652
4005 Thread retainer sleeve for No. 9652	10116 Thread retainer stud collar for No. 9652
4006 Pressure spring for No. 4005	10181 Tension release washer for No. 9652
6505 Tension disc for No. 9652	10184 Tension spring
8008 Hinge stud for No. 9326	10185 Tension release pin
8011 Hinge stud for No. 10007	10186 Tension release plate
9326 Take-up lever	10633 Presser bar spring, outer
9366 Take-up lever, complete, consisting of Nos. 8008; 8011; 9326; 10006; 10007; 15527	10888 Presser bar lifter
9389 Balance wheel (standard version)	10937 Thread check spring
9391 Tension bracket for No. 9652	15527 Driving stud for No. 9326
	100044 Fastening screw for No. 9389
	105447 Washer for No. 10184

Organizational Parts of the Pfaff 331-4 (For standard parts please refer to the Pfaff 331-33)

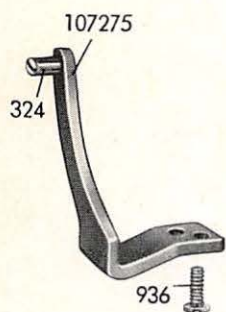
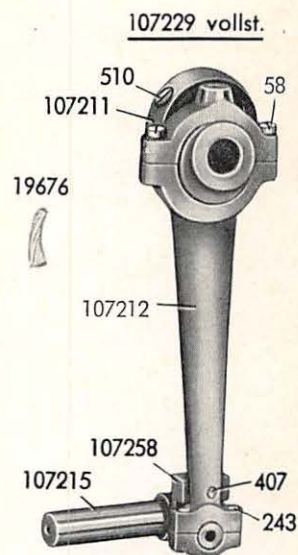
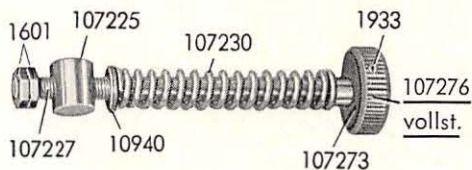
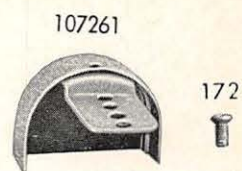
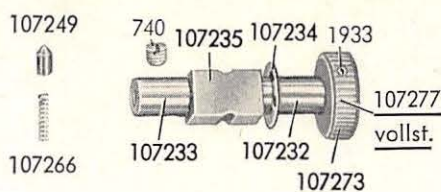
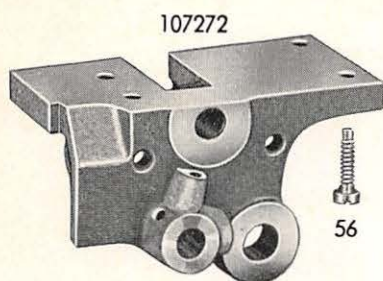
324 Stop screw for No. 51707	48582 Needle plate base
625 Fastening screw for No. 14637	48583 Needle plate for No. 47211 (subcl. -4/1)
701353 Binding screw for No. 51705	48584 Needle plate for No. 47212 (not ill.; subcl. -4/2)
9811 Presser bar	51704 Roller presser arm bracket, complete, consisting of Nos. 51705; 51707
14637 Bobbin case position finger	51705 Roller presser arm bracket, with set screw No. 701353
14638 Cylinder arm cap for No. 48581	51707 Position collar for No. 51704
25873 Spring stop for No. 51707	51708 Roller presser, swing-type, adjustable, 1/8" or 3/16" wide, complete, consisting of No. 821 Set screw No. 19658 1/16"-dia. balls, 43 ea. No. 51536 Hinge stud No. 51709 Roller presser No. 51710 Roller presser arm No. 100168 End screw
25874 Pressure spring for No. 25873	
47211 Feed dog (subcl. -4/1) (specify model on orders)	
47212 Feed dog (subcl. -4/2) (not ill.; specify model on orders)	
48581 Needle plate base, complete, consisting of Nos. 625; 14637; 14638; 48582	100168 Fastening screw for No. 25873

VI; VII

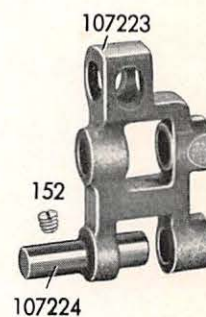
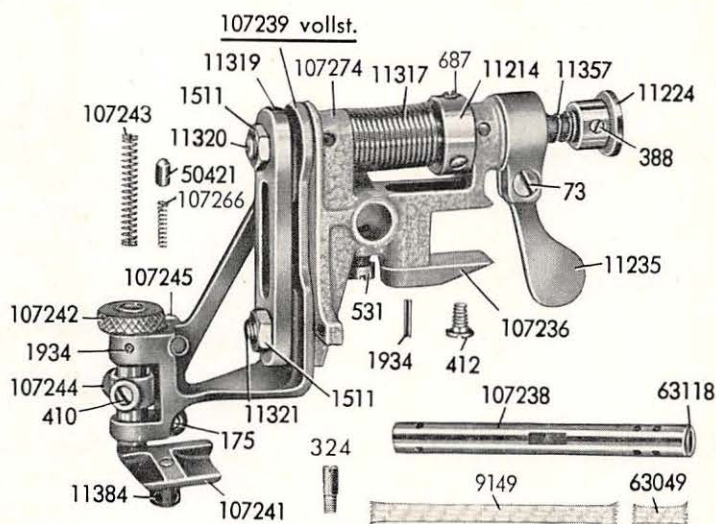
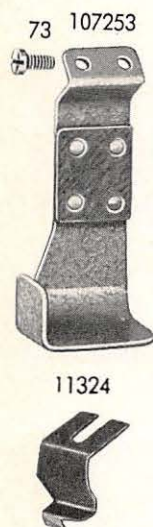
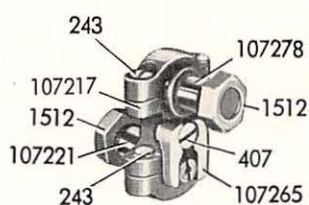
**Piezas suplementarias
PFAFF 331-4-525**



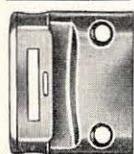
- | | | | |
|--------------|--|---------------|---|
| 172 | Befestigungsschraube zu Nr. 8048 | <u>14812</u> | Anzugsflansch vollst.,
best. aus: Nr. 172; 8048; 107207 |
| 243 | Klemmschraube zu Nr. 10430 | <u>14820</u> | Fadenhebel vollst.,
best. aus: Nr. 8008; 8009; 8011; 10430;
11755; 19833 |
| 700288 | Nadelbefestigungsschraube zu Nr. 710926 | 18357 | Öler zu Nr. 14809 |
| 324 | Anschlagschraube zu Nr. 51257 | 19833 | Nadelstangenglied |
| 510 | Befestigungsschraube zu Nr. 107202 | 20393 | Ölröhrchen (16 mm lang) zu Nr. 14809 |
| 543 | Anschlagschraube zu Nr. 51257 und Befestigungsschraube zu Nr. 25873 | 25873 | Abschlußbolzen zu Nr. 51257 |
| 604 | Befestigungsschraube zu Nr. 14812 | 25874 | Druckfeder zu Nr. 25873 |
| 612 | Befestigungsschraube zu Nr. 14809 | <u>51247</u> | Rollfuß, abschenkbar, 3,0 mm breit, vollst.,
best. aus:
Nr. 1027 Befestigungsschraube
Nr. 1665 Mutter
Nr. 1923 Rollfußrolle, klein
Nr. 46187 Lagernadel, 16 Stück
Nr. 51248 Rollfußschenkel
(Standardausführung) |
| 681 | Befestigungsschraube zu Nr. 51247 | 51257 | Rollfußträger |
| 8008 | Gelenkbolzen zu Nr. 11755 | 63049 | Öldocht (5 mm Ø x 16 mm lang)
zu Nr. 20393 |
| 8009 | Gleitzapfen zu Nr. 11755 | 107202 | Armwellen-Schraubenrad mit Befestigungsschraube Nr. 510 |
| 8011 | Gelenkbolzen zu Nr. 19833 | 107203 | Messerantriebswelle mit Schraubenrad |
| 8048 | Fadenführung zu Nr. 107207 | 107204 | Anlaufscheibe zu Nr. 107203 |
| 9811 | Stoffdrückerstange | 107205 | Messerantriebswellenbüchse, vordere |
| 10008 | Nadelstangenschwinge | 107206 | Abschlußbolzen zu Nr. 107205 |
| 10104 | Gelenkbolzen zu Nr. 10008 | 107207 | Anzugsflansch zu Nr. 14812 |
| 10195 | Armwellenbüchse, vordere, mit Ölfilz
Nr. 12199 | 107208 | Messerantriebswellenbüchse, hintere |
| 10304 | Nadelstangenbüchse | 107209 | Schraubenradgehäuse |
| 10430 | Nadelstangenzapfen mit Klemmschraube
Nr. 243 | 107268 | Öldocht zu Nr. 107269 |
| 710926 | Nadelstange mit Nadelbefestigungsschraube
Nr. 700288 | 107269 | Dochtschale zu Nr. 14810 |
| 11755 | Fadenhebel | <u>107602</u> | Nadelstangenschwinge vollst.,
best. aus: Nr. 10008; 10104; 10304; 710926 |
| 12757 | Klemmring zu Nr. 107205 | 107622 | Armwelle |
| <u>14809</u> | Armdeckel vollst.,
best. aus: Nr. 14810; 18357; 20393; 63049;
107268; 107269 | | |
| 14810 | Armdeckel | | |
| <u>14811</u> | Schraubenröderpaar zum Messerantrieb,
vollst.,
best. aus: Nr. 107202; 107203 | | |



107219 vollst.



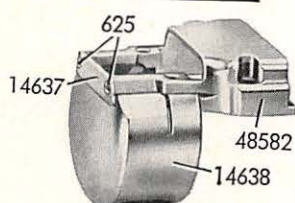
48644 vollst.



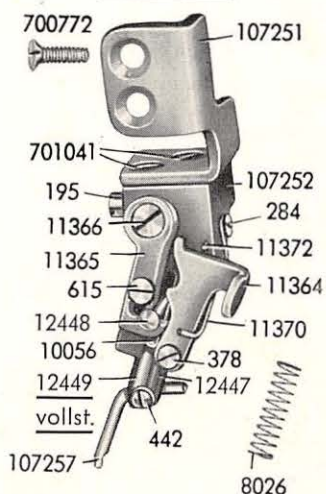
47247



48581 vollst.



107250 vollst.



107256



29250



29729

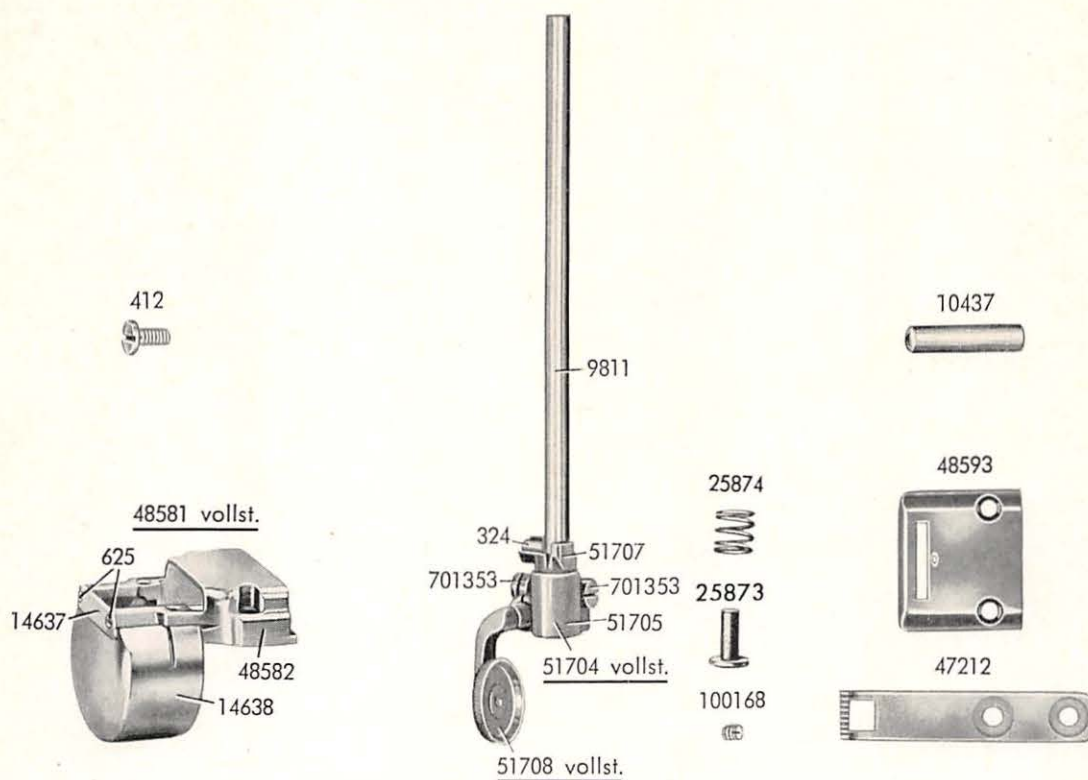


S — Trimming Margin

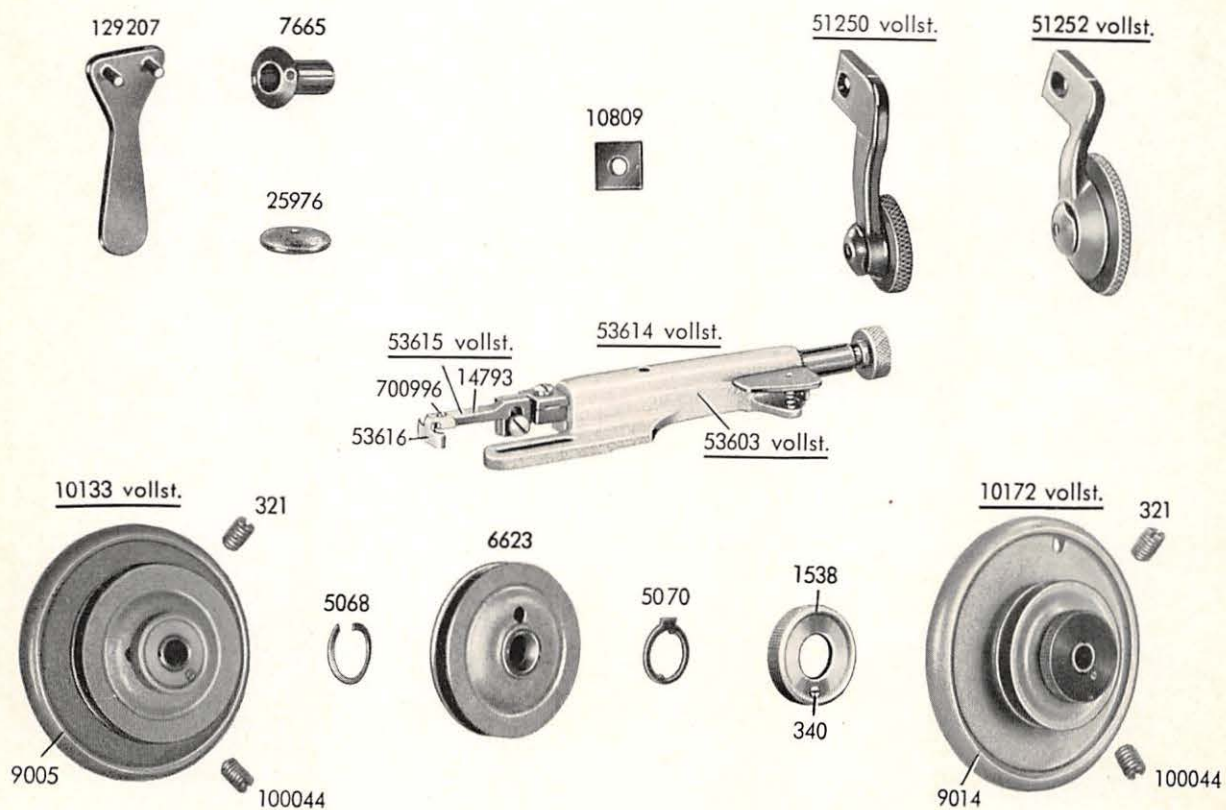
- 56 Fastening screw for No. 107272
 58 Fastening screw for upper cap of No. 107212
 73 Fastening screw for Nos. 11235; 107253
 82 Fastening screw for No. 107256
 152 Fastening screw for No. 107224
 172 Fastening screw for No. 107261
 175 Fastening screw for No. 107245
 195 Fastening screw for No. 11366
 243 Fastening screw for cap of No. 107217 and lower cap of No. 107212
 284 Fastening screw for No. 11370
 324 Stop screw for Nos. 107274; 107275
 378 Hinge screw for No. 11364
 388 Fastening screw for No. 11224
 407 Fastening screw for Nos. 107258; 107265
 410 Fastening screw for No. 107244
 412 Fastening screw for No. 107236
 442 Fastening screw for No. 107257
 510 Fastening screw for No. 107211
 531 Fastening screw for No. 107238
 615 Fastening screw for No. 11365
 625 Fastening screw for No. 14637
 687 Fastening screw for No. 11214
 740 Fastening screw for No. 107233
 700772 Fastening screw for No. 107250
 936 Fastening screw for No. 107275
 701041 Fastening screw for No. 107251
 1226 Fastening screw for No. 107216
 1511 Nut for Nos. 11320; 11321
 1512 Nut for Nos. 107221; 107278
 1601 Nut for No. 107227
 1933 Position pin for Nos. 107276; 107277
 1934 Position pin for No. 107236 and stop pin for No. 107243
 8026 Pressure spring for No. 12449
 9149 Oil wick, 5/16" long, for No. 107238
 10056 Bobbin case lever slide for No. 12447
 10940 Washer for No. 107230
 11214 Set collar, with set screw No. 687, for No. 11317
 11224 Knife disengaging button, with set screw No. 388
 11235 Knife engaging lever
 11317 Torsion spring for No. 107239
 11319 Knife engaging bar for No. 11320
 11320 Knife disengaging rod for No. 11319
 11321 Engaging stud for No. 11319
 11324 Knife with 7/64", 1/8", 9/64" or 5/32"-high cutting edge (optional)
 11357 Pressure spring for No. 11320
 11364 Edge guide latch for No. 12449
 11365 Edge guide stop for No. 12448
 11366 Eccentric stud for No. 11365
 11370 Pressure spring for No. 11364
 11372 Stop pin for No. 11364
 11384 Knife set screw
 12447 Edge guide holder for No. 12449
 12448 Stop pin for No. 12449
 12449 Edge guide holder, complete, consisting of Nos. 10056; 12447; 12448
 14637 Bobbin case position finger
 14638 Cylinder arm cap
 14807 Arm (not ill.)
 19676 Cotton wick, 25/32" long, for No. 107212
 29250 Wrench for No. 11384
 29729 Knife grinder, diamond-shaped
 47247 Feed dog for No. 48644 (specify model on orders)
 48581 Needle plate base, complete, consisting of Nos. 625; 14637; 14638; 48582
 48582 Needle plate base
 48644 x S Needle plate, complete, consisting of
 No. 701228 Fastening screw
 No. 48645 Needle plate
 No. 48646 x S Needle plate insert
 50421 Plunger for No. 107242
 63049 Oil wick, 3/16" dia., 5/8" long, for No. 63118
 63118 Oil tube, 5/16" long, for No. 107238
 107211 Knife driving eccentric, with set screw No. 510 (preferably order No. 107229, complete)
 107212 Knife driving connection, with set screw Nos. 58; 243 (preferably order No. 107229, complete)
 107215 Ball stud (preferably order No. 107229, complete)
 107216 Knife driving shaft crank for No. 107215
 107217 Ball joint connection, with set screw No. 243 (preferably order No. 107219 complete)
 107219 Ball joint connection, complete, consisting of Nos. 407; 1512; 107217; 107221; 107265; 107278
 107221 Ball screw stud for No. 107219 (preferably order No. 107219, complete)
 107223 Swivel bearing for No. 107215
 107224 Hinge stud for No. 107223
 107225 Swivel bearing stud for No. 107227
 107227 Knife regulating stud, upper
 107229 Knife driving eccentric connection, complete, consisting of Nos. 407; 107211; 107212; 107215; 107258
 107230 Pressure spring for No. 107227
 107232 Knife regulating stud, lower
 107233 Bearing bushing for No. 107232
 107234 Slip washer for No. 107232
 107235 Slide block for No. 107232
 107236 Position bracket for No. 107235
 107238 Slide shaft for No. 107274
 107239 Knife holder bracket, complete, consisting of
 No. 338 Set screw
 No. 11313 Sleeve
 No. 107240 Knife holder bracket
 107241 Knife holder
 107242 Knife regulating nut for No. 107241
 107243 Pressure spring for No. 107241
 107244 Knife holder guide
 107245 Position bracket for No. 107244
 107249 Plunger for No. 107273
 107250 Edge guide, snap-back, complete, consisting of Nos. 195; 284; 378; 442; 615; 701041; 8026; 12449 complete; 11364; 11365; 11366; 11370; 11372; 107251; 107252; 107257
 107251 Edge guide holder bracket arm
 107252 Edge guide holder bracket
 107253 Knife guard
 107256 Cover for No. 107272
 107257 Edge guide for No. 107250
 107258 Guide fork for No. 107212
 107261 Eccentric guard
 107265 Guide fork for No. 107217
 107266 Pressure spring for Nos. 50421; 107249
 107272 Knife drive bracket
 107273 Knife regulating knob for Nos. 107276; 107277
 107274 Knife holder bracket bearing
 107275 Knife holder bracket guide for No. 107239
 107276 Knife regulating stud, upper, complete, consisting of Nos. 1933; 107227; 107273
 107277 Knife regulating stud, lower, complete, consisting of Nos. 1933; 107232; 107273
 107278 Ball screw stud for No. 107219 (preferably order No. 107219, complete)

**Ergänzungsteile
PFAFF 333-4**

**Sonderausführungen
PFAFF 331; 333**



PFAFF 331; 333



324 Stop screw for No. 51707	48582 Needle plate base
412 Fastening screw for No. 1008 (in lieu of No. 10009)	48593 Needle plate for No. 47212 (specify model on orders)
625 Fastening screw for No. 14637	51704 Roller presser arm bracket, complete, consisting of Nos. 51705; 51707
701353 Binding screw for No. 51705	51705 Roller presser arm bracket, with set screw No. 701353
9811 Presser bar	51707 Position collar for No. 51704
10437 Plug for No. 10067	51708 Roller presser, swing-type, adjustable, $\frac{1}{8}$ " or $\frac{3}{16}$ " wide, complete consisting of No. 821 Set screw No. 19658 $\frac{1}{16}$ "-dia. balls, 43 ea. No. 51536 Hinge stud No. 51709 Roller presser No. 51710 Roller presser arm No. 100168 End screw (specify model and width of roller presser on orders)
14637 Bobbin case position finger	
14638 Cylinder arm cap for No. 48581	
25873 Spring stop for No. 51707	
25874 Pressure spring for No. 25873	
47212 Feed dog (specify model on orders)	
48581 Needle plate base, complete, consisting of Nos. 625; 14637; 14638; 48582	100168 Fastening screw for No. 25873

Special Varieties of Pfaff Machines 331 and 333

321 Fastening screw for Nos. 9005; 9014	51250 Roller presser, swing-type, $\frac{3}{16}$ " wide, complete, consisting of No. 1027 Set screw No. 1665 Nut No. 1927 Roller presser, small No. 46187 Bearing needles, 16 ea No. 51248 Roller presser arm (Pfaff 331-4-525)
340 Stop screw for No. 1538	51252 Roller presser, swing-type, $\frac{1}{8}$ " wide complete, consisting of No. 1027 Set screw No. 1665 Nut No. 1929 Roller presser, large No. 46187 Bearing needles, 16 ea No. 51253 Roller presser arm (Pfaff 331-4-525)
700996 Fastening screw for No. 53616	51255 Roller presser, swing-type, $\frac{3}{16}$ " wide, complete, consisting of No. 1027 Set screw No. 1665 Nut No. 1931 Roller presser, large No. 46187 Bearing needles, 16 ea No. 51253 Roller presser arm (not ill.) (Pfaff 331-4-525)
1538 Stop motion nut for No. 6623	53603 Edge guide, bracket, complete, (For components, please refer to Section III).
5068 Spring washer for Nos. 9005; 9014	53614 Edge guide, snap-back, complete, consist- ing of Nos. 53603, complete; 53615, complete, (Same as No. 53602, complete, but fitted with edge guide holder No. 53615, complete; see Section III).
5070 Balance wheel friction washer for No. 6623	53615 Edge guide holder, complete, consisting of Nos. 700996; 14793; 53616
6623 Pulley for Nos. 9005; 9014	53616 Edge guide for No. 53615
7665 Lock nut for Nos. 9606; 9610	100044 Fastening screw for Nos. 9005; 9014
9005 Balance wheel for No. 10133	129207 Pin spanner for No. 7665
9014 Balance wheel for No. 10172	
10133 Balance wheel (Models A & B), complete, consisting of Nos. 321; 340; 1538; 5068; 5070; 6623; 9005; 100044	
10172 Balance wheel (Model C), complete, consisting of Nos. 321; 340; 1538; 5068; 5070; 6623; 9014; 100044	
10809 Spacer, .016", (0.4 mm), for No. 51257, optional	
10810 Spacer, .024", (0.6 mm), for No. 51257, optional (not ill.)	
10811 Spacer, .032", (0.8 mm), for No. 51257, optional (not ill.)	
10812 Spacer, .039", (1.0 mm), for No. 51257, optional (not ill.)	
10813 Spacer, .048", (1.2 mm), for No. 51257, optional (not ill.)	
14793 Edge guide holder for No. 53615	
25976 Spool cap for No. 26179	

Numerical Index

331 333	1	331 333	2	331 333	3	331 333	4	331 333	5	331 333	6
	Nr. Fig.		Nr. Fig.		Nr. Fig.		Nr. Fig.		Nr. Fig.		Nr. Fig.
	19 I		172 I		324 V		469 I		700689 II		1511 II
	56 VII		172 VI		324 VI		507 I		689 III		1511 VII
	58 IV		172 VII		324 VII		510 I		713 III		1512 III
	58 VII		175 VII		324 VIII		510 II		715 II		1512 VII
	59 II		195 VII		335 IV		700510 II		737 IV		701515 II
	62 I		700226 I		700336 I		510 VI		739 II		1522 I
	62 IV		700228 I		340 VIII		510 VII		740 VII		1522 V
	64 II		237 I		359 IV		511 II		741 II		1533 IV
	70 II		237 IV		363 IV		524 I		700772 VII		1538 VIII
	70 III		239 I		364 IV		531 VII		885 II		1593 II
	72 II		239 V		366 I		543 VI		889 IV		1601 VII
	73 I		243 I		366 IV		565 II		936 VII		701683 II
	73 III		243 V		366 V		568 I		700961 II		1809 II
	73 VII		243 VI		367 IV		571 III		700962 II		1880 III
	74 III		243 VII		378 VII		604 VI		985 II		1933 VII
	82 I		249 III		386 IV		612 VI		700996 VIII		1934 VII
	82 IV		250 III		388 VII		615 VII		700999 III		1974 II
	82 VII		257 II		390 III		625 V		701002 II		1986 III
	89 I		263 III		405 II		625 VII		1027 III		2134 III
	150 I		263 IV		407 II		625 VIII		1032 IV		2139 III
	150 II		273 IV		407 III		666 I		701041 VII		2536 IV
	150 III		284 VII		407 VII		666 V		1207 II		3100 I
	700150 IV		287 III		410 VII		672 II		1208 II		4005 I
	152 I		700288 VI		412 I		678 III		1226 VII		4005 V
	152 II		317 III		412 VII		700680 II		1283 III		4006 I
	700152 IV		321 II		412 VIII		681 VI		701353 V		4006 V
	152 VII		321 V		442 VII		687 II		701353 VIII		4110 III
	153 IV		321 VIII		452 III		687 III		1416 IV		4531 III
	169 III		323 II		456 II		687 VII		1417 IV		4555 II

Numerical Index

331 333	7	331 333	8	331 333	9	331 333	10	331 333	11	331 333	12
	Nr. Fig.		Nr. Fig.		Nr. Fig.		Nr. Fig.		Nr. Fig.		Nr. Fig.
	5005 IV		8011 V		9333 II		10002 II		10137 I		10809 VIII
	5024 I		8011 VI		9353 II		10006 I		10172 VIII		10810 VIII
	5068 VIII		8021 I		9354 II		10006 V		10175 I		10811 VIII
	5070 VIII		8026 VII		9355 II		10007 I		10181 I		10812 VIII
	5125 IV		8048 VI		9366 V		10007 V		10181 V		10813 VIII
	5564 IV		8064 I		9367 I		10008 I		10183 I		10817 I
	5565 IV		8281 II		9388 II		10008 VI		10184 V		10819 I
	5567 IV		8711 I		9389 V		10009 I		10185 I		10820 I
	5568 IV		8844 III		9391 I		10017 II		10185 V		10821 I
	5569 IV		9005 VIII		9391 V		10022 II		10186 I		10822 I
	5604 II		9014 VIII		9604 II		10023 I		10186 V		10823 I
	6505 I		9026 III		9605 II		10026 I		10195 VI		10888 V
	6505 V		9029 III		9606 II		10027 I		10196 II		710926 VI
	6525 I		9033 III		9609 II		10028 I		10196 IV		10937 V
	6526 I		9044 III		9610 II		10056 VII		10304 VI		10940 VII
	6623 VIII		9048 III		9612 II		10067 II		10430 VI		11214 VII
	6759 II		9052 III		9617 II		10104 I		10437 VIII		11224 VII
	6783 I		9075 III		9618 II		10104 VI		10617 IV		11235 VII
	6783 II		9076 III		9621 II		10107 I		10633 V		11317 VII
	7665 VIII		9118 I		9622 II		10107 IV		10728 I		11319 VII
	8003 II		9119 I		9624 II		10107 V		10729 I		11320 VII
	8004 II		9148 I		9636 II		10115 I		10730 I		11321 VII
	8005 II		9148 II		9645 II		10115 V		10731 I		11324 VII
	8008 I		9149 VII		9646 II		10116 I		10732 I		11357 VII
	8008 V		9302 II		9652 V		10116 V		10734 I		11364 VII
	8008 VI		709310 I		9702 II		10127 II		10737 IV		11365 VII
	8009 I		9326 V		9811 V		10128 II		10738 IV		11366 VII
	8009 VI		9327 II		9811 VI		10129 II		10752 I		11370 VII
	8011 I		9328 I		9811 VIII		10133 VIII		10755 II		11372 VII

Numerical Index

331 333 13	331 333 14	331 333 15	331 333 16	331 333 17	331 333 18
Nr. Fig.	Nr. Fig.	Nr. Fig.	Nr. Fig.	Nr. Fig.	Nr. Fig.
11384 VII	14709 II	14784 III	15913 IV	29729 VII	48581 V
11717 III	14716 II	14785 III	17530 IV	30135 IV	48581 VII
11755 I	14725 II	14786 IV	18357 VI	30246 IV	48581 VIII
11755 VI	14752 III	14787 II	18358 II	30743 IV	48582 V
11771 II	14753 II	14789 III	18359 II	31251 IV	48582 VII
12447 VII	14754 II	14790 III	19676 I	31559 IV	48582 VIII
12448 VII	14755 II	14791 III	19676 II	31560 IV	48583 V
12449 VII	14756 II	14792 III	19676 VII	35461 IV	48584 V
712488 I	14759 II	14793 III	19677 IV	40618 IV	48586 III
12757 VI	14762 II	14793 VIII	19833 VI	40619 IV	48587 III
12761 II	14763 II	14794 III	19846 I	40621 IV	48588 III
13790 III	14764 II	14795 III	20195 II	40623 IV	48590 III
13791 III	14765 II	14807 VII	20206 II	41063 IV	48593 VIII
13793 III	14766 III	14809 VI	20207 II	41065 IV	48644 VII
13795 III	14767 III	14810 VI	20209 II	41068 IV	50421 VII
14200 III	14768 III	14811 VI	20393 VI	41076 IV	51247 VI
14614 III	14770 III	14812 VI	21486 IV	41085 IV	51250 VIII
14615 III	14771 III	14815 II	25637 I	46565 IV	51252 VIII
14621 III	14773 III	14816 II	25873 V	46566 IV	51255 VIII
14637 V	14774 III	14817 II	25873 VI	46570 IV	51257 VI
14637 VII	14775 III	14819 I	25873 VIII	46571 IV	51704 V
14637 VIII	14776 III	14820 VI	25874 V	46694 IV	51704 VIII
14638 V	14777 III	14836 II	25874 VI	46864 I	51705 V
14638 VII	14778 III	14837 II	25874 VIII	47211 V	51705 VIII
14638 VIII	14779 III	15527 V	25976 VIII	47212 V	51707 V
14675 IV	14780 III	15909 IV	26110 IV	47212 VIII	51707 VIII
14676 II	14781 III	15910 IV	26179 IV	47214 III	51708 V
14702 III	14782 III	15911 IV	29250 VII	47215 III	51708 VIII
14703 III	14783 III	15912 IV	29601 IV	47247 VII	51712 I

Numerical Index

331 333 19	331 333 20	331 333 21	331 333 22	331 333 23	331 333 24
Nr. Fig.	Nr. Fig.	Nr. Fig.	Nr. Fig.	Nr. Fig.	Nr. Fig.
51772 IV	100202 III	107230 VII	107274 VII		
51792 IV	101772 III	107232 VII	107275 VII		
53602 III	101824 III	107233 VII	107276 VII		
53603 III	105447 I	107234 VII	107277 VII		
53603 VIII	105447 V	107235 VII	107278 VII		
53604 III	105490 III	107236 VII	107602 VI		
53605 III	105491 III	107238 VII	107622 VI		
53606 III	105492 III	107239 VII	129207 VIII		
53607 III	105493 III	107241 VII			
53608 III	107202 VI	107242 VII			
53614 VIII	107203 VI	107243 VII			
53615 VIII	107204 VI	107244 VII			
53616 VIII	107205 VI	107245 VII			
61005 I	107206 VI	107249 VII			
61271 III	107207 VI	107250 VII			
63049 VI	107208 VI	107251 VII			
63049 VII	107209 VI	107252 VII			
63118 VII	107211 VII	107253 VII			
100024 III	107212 VII	107256 VII			
100039 III	107215 VII	107257 VII			
100044 II	107216 VII	107258 III			
100044 V	107217 VII	107258 VII			
100044 VIII	107219 VII	107261 VII			
100095 III	107221 VII	107265 VII			
100096 III	107223 VII	107266 VII			
100098 III	107224 VII	107268 VI			
100104 III	107225 VII	107269 VI			
100168 V	107227 VII	107272 VII			
100168 VIII	107229 VII	107273 VII			